

EDEXCEL GCSE RESISTANT MATERIALS PAST PAPERS 2010 – 2013

QUESTION 1-10

GENERAL MULTIPLE CHOICE

THE EXAM

- It is 90 minutes long.
- You will need a BLACK ball point pen for the exam.
- Do NOT use coloured pens, coloured pencils, or highlighters.
- Answer ALL the questions.
- There are 80 marks for the paper.
- Read each question carefully and think "What does the examiner want to read in my answer", not "I'll put some information down which may not be relevant".
- If you find a question hard, leave it and come back to it later.
- Answer the questions you find easiest first (this will be your personal choice).
- Study the way each question is written. There are common themes and the way they are set out is the same each year. Therefore you can work out what the question is going to ask you. Obviously the content will be different (IE a different picture, but the questions will be very similar!)
- If you have time, check your answers and re-read them several times.

Questions 1-10	10 marks (12.5%)	Suggested timings 11 minutes
Question 11	19 marks (23.75%)	Suggested timings 21 minutes
Question 12	16 marks (20%)	Suggested timings 18 minutes
Question 13	16 marks (20%)	Suggested timings 18 minutes
Question 14	19 marks (23.75%)	Suggested timings 21 minutes

For each question 1 to 10, choose an answer A, B, C or D. Put a cross in the box indicating the answer you have chosen ⊠. If you change your mind about an answer, put a line through the box ⋈ and then mark your new answer with a cross ⋈.

		box \boxtimes and then mark your new answer with a cross \boxtimes .
1		n one of the following is a temporary method of joining?
	□ A	Brazing
	□В	Welding
	□ C	Screws
	□ D	Soldering
		(Total for Question 1 = 1 mar
2	What I	kind of joint is shown below?
	\Box A	Butt
	\square B	Mortise and tenon
	□ c	Knock down fitting
	\Box D	Rebate
		(Total for Question 2 = 1 mar
3	A man	nufacturer makes 100,000 identical products.
3		nufacturer makes 100,000 identical products. cale of manufacture is known as:
3	This so	cale of manufacture is known as:
3		one-off
3	This so	one-off batch
3	This so	one-off

2



4	The be	st process to form a bottle from polythene is:
	□ A	vacuum forming
	□В	injection moulding
	□ c	blow moulding
	□ D	line bending
		(Total for Question 4 = 1 mark)
5	Which	one of the following tools can be used for a wasting process?
		Plane
	□В	Scriber
	□ c	Micrometer
	□ D	Paint brush
		(Total for Question 5 = 1 mark)
6	Brace is	an alloy of copper and which other metal?
Ü		Aluminium
	□ A	Silver
		Mild steel
	□ D	
	L	
		(Total for Question 6 = 1 mark)
7	CNC st	ands for:
	\Box A	Computer Numbered Cutters
	□В	Combined Numbers Controlled
	□ C	Computer Numerically Controlled
		Centrally Networked Computers
		(Total for Question 7 = 1 mark)

□ A	Reactive glass
□В	ABS
□ c	Oak
□ D	High impact polystyrene
	(Total for Question 8 = 1 mar
9 The k	yoto Protocol agreement was established to:
□ A	reduce greenhouse gas emissions
□В	reduce paper consumption
□ c	recycle more plastic
□ D	reuse materials and products where applicable
	(Total for Question 9 = 1 mar
10 Whic	n one of the following is the correct definition of elasticity?
□ A	Ability to withstand sudden shock loading without fracture
□В	Ability to withstand abrasive wear and indentation
□ c	
□ D	Ability to return to its original shape after the deforming force has been removed
	(Total for Question 10 = 1 mai

For each question 1 to 10, choose an answer A, B, C or D. Put a cross in the box indicating the answer you have chosen \boxtimes . If you change your mind about an answer, put a line through the

	a	nswery	box \boxtimes and then mark your new answer with a cross \boxtimes .
	1	For wh	ich one of the following is a scriber used?
-		□ A	Measuring
		□В	Making holes
		□ C	Marking out
_		□ D	Removing waste
			(Total for Question 1 = 1 mark)
	2	Which	one of the following is most suitable for joining two pieces of pine together?
		\Box A	Contact adhesive
-		□В	Epoxy resin
-		□ C	Tensol® cement
		\Box D	PVA
			(Total for Question 2 = 1 mark)
	3	Which	one of the following is a wasting process?
-		\Box A	Turning
-		□В	Vacuum forming
		□ C	Casting
_		□ D	Blow moulding
			(Total for Question 3 = 1 mark)
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4	Which	one of the following is an alloy?
	\Box A	Copper
	□В	Zinc
	□ C	Aluminium
	\Box D	Brass
		(Total for Question 4 = 1 mark)
5		one of the following processes is most suitable for producing long lengths of guttering?
	□ A	Laminating
	□В	Extrusion
	□ C	Casting
	□ D	Vacuum forming
		(Total for Question 5 = 1 mark)
6	Which	one of the following statements about plywood is true?
	□ A	It has an odd number of layers
	□В	The outside layers run in opposite directions
	□ c	It has an even number of layers
		It is a natural timber
		(Total for Question 6 = 1 mark)
7	Which	one of the following tools is used for producing lines parallel to an edge?
	□ A	Try square
	□В	Engineer square
	□ C	Marking gauge
	□ D	Centre punch
		(Total for Question 7 = 1 mark)

	Acrylic
□В	Polyethene
□ C	Polyvinyl chloride
□ D	Urea formaldehyde
	(Total for Question 8 = 1 mark)
A scre	w thread is described as M6 x 1.0
What	does the M stand for?
\Box A	Metric
□В	Millimetres
□ c	Metres
\Box D	Measurement
	(Total for Question 9 = 1 mark)
10 Tempe	ering is a heat treatment process.
Which	one of the following is the purpose of tempering?
\Box A	It increases the hardness of the metal
□в	It removes the brittleness of the metal once hardened
□ c	It increases carbon content
	It makes the outside surface harder
	(Total for Question 10 = 1 mark)

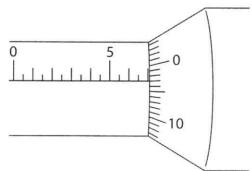
For each question 1 to 10, choose an answer A, B, C or D. Put a cross in the box indicating the

1	50,000) plastic ice cream pots are required.	
		one of the following processes is best for the manufacture of the pots?	
	□ A	Casting	
	В	Vacuum forming	
	□ c	Extrusion	
	□ D	Laminating	
		(Total for Question 1 = 1 m	nark
2		one of the following tools is used with a hammer to mark out where a hole is drilled in a piece of metal?	
	\Box A	Centre punch	
	□В	Try square	
	□ C	Scriber	
	□ D	Twist drill	
		(Total for Question 2 = 1 m	ark
3	Which	one of the following materials is a composite?	
	□ A	Zinc	
	□В	Acrylic	
	□ C	Carbon fibre	
	□ D	Reactive glass	
		(Total for Question 3 = 1 m	ark)
4	Many r	retailers make use of an EPOS system. What does the term EPOS stand for?	
	□ A	Electronic profit on sales	
	□В	Efficient promotion of stock	
	□ c	Economical production of stock	
		Electronic point of sale	



5	Which	one of the following is a ferrous metal?	
	\Box A	Aluminium	
	□В	Stainless steel	
	□ c	Brass	
	□ D	Copper	
		(To	tal for Question 5 = 1 mark)
6	What t	type of joint is shown in the diagram below?	
	□ A	Mortise and tenon joint	
	В	Dowel joint	
	□ c	Rebate joint	
	_ D	Dovetail joint	
		(To	tal for Question 6 = 1 mark)
7	What e	electronic system is identified by the logo shown belo	
		*	
	\Box A	Videoconferencing	
	□В	CAD/CAM	
	□ C	Bluetooth®	
	\Box D	CNC	
		(To	tal for Question 7 = 1 mark)

8 Photochromic paint changes colour when exposed to: \Box A heat B water sunlight \Box D cold (Total for Question 8 = 1 mark) Hardness is defined as: the ability of a material to be deformed by compression without cracking or В the ability of a material to withstand abrasive wear and indentation the ability of a material to withstand sudden shock loading without fracture \Box D the ability of a material to return to its original shape after a deforming force has been removed (Total for Question 9 = 1 mark) 10 What is the reading shown on the micrometer below?



- ☐ **A** 7.03 mm
- □ B 7.06 mm
- ☐ **C** 7.30 mm
- □ **D** 7.60 mm

(Total for Question 10 = 1 mark)



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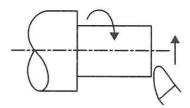
1	Whi	ich c	one of the following is not a manufactured board?
		Α	Hardboard
		В	Plywood
		C	Beech
		D	Medium density fibreboard (MDF)
			(Total for Question 1 = 1 mark
2	Whi	ich c	one of the following is iron alloyed with to make mild steel?
		Α	Carbon
		В	Zinc
		C	Brass
		D	Aluminium
			(Total for Question 2 = 1 mark
3	Whi	ch c	one of the following processes involves the use of heat?
		Α	Turning
		В	Laminating
		C	Vacuum forming
		D	Pop riveting
			(Total for Question 3 = 1 mark
4	Whi	ch o	one of the following tools is an abrading tool?
4	Whi		one of the following tools is an abrading tool? Plane
4	Whi	Α	Plane
4		A B	
4		A B C	Plane File



5	Wha	t is 1	the tool below used for?
		A	Measuring angles
		В	Marking out and checking right angles
		C	Marking lines parallel to an edge
		D	Measuring small distances
	***************************************		(Total for Question 5 = 1 mark)
6	Phot	ovo	Itaic cells react to which form of energy?
		Α	Solar
		В	Wind
		c	Tidal
		D	Oil
			(Total for Question 6 = 1 mark)
7	Whic	-h n	ne of the following is not a property of mild steel?
7	Whic		ne of the following is not a property of mild steel?
7	Whic	Α	Magnetic
7	Whic	A B	Magnetic Malleable
7	Whice	A B C	Magnetic Malleable Tough
7	Whice	A B	Magnetic Malleable Tough Plasticity
7	Whice	A B C	Magnetic Malleable Tough
8		A B C D	Magnetic Malleable Tough Plasticity
		A B C D	Magnetic Malleable Tough Plasticity (Total for Question 7 = 1 mark)
		A B C D	Magnetic Malleable Tough Plasticity (Total for Question 7 = 1 mark) glass will change colour when subjected to which one of the following?
		A B C D	Magnetic Malleable Tough Plasticity (Total for Question 7 = 1 mark) glass will change colour when subjected to which one of the following? Sunlight
		A B C D	Magnetic Malleable Tough Plasticity (Total for Question 7 = 1 mark) glass will change colour when subjected to which one of the following? Sunlight Heat
		A B C D	Magnetic Malleable Tough Plasticity (Total for Question 7 = 1 mark) glass will change colour when subjected to which one of the following? Sunlight Heat Water



9 Which turning process is shown below?



- ☐ A Parallel turning
- ☐ **B** Facing
- ☐ **C** Taper turning
- ☐ **D** Parting

(Total for Question 9 = 1 mark)

10 Which one of the following best describes the process of case hardening?

- ☐ A Removes the brittleness of the metal once hardened
- ☐ **B** Increases the hardness of the metal
- ☐ **C** Makes the surface shiny
- ☐ **D** Makes the outside surface harder

(Total for Question 10 = 1 mark)